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PRODUCT DATA SHEET

400 LINE VINYL ACRYLIC INTERIOR FLAT LATEX WALL PAINT

PRODUCT PROFILE

DESCRIPTION

Farrell-Calhoun's 400 Line is a professional grade interior flat latex wall paint formulated for superior hiding and ease of application. This product utilizes a blend of vinyl-acrylic and ethylene vinyl acetate to achieve outstanding touch-up. The 400 Line will normally cover most surfaces with one coat unless there is a drastic color change. 400 Line dries to flat finish which helps to obscure tape joints and surface imperfections. Good flow and leveling, low odor, low VOC, and non-splattering application are other desirable properties of this paint.

TYPICAL USE

400 Line is recommended for properly prepared interior walls and ceilings of plaster, wallboard, and masonry surfaces. Not recommended for use on hard service areas such as kitchens, bathrooms, wood trim, or metal surfaces.

PRIMERS

In most cases the 400 Line is self-priming and does not require any special primers. New wallboard or aged flat finishes may be sealed with this product or one coat of #380 Perfik-Seal prior to topcoating with the 400 Line. Prime water, smoke or other difficult stains with #697 100% Acrylic Stain Killer, #597 Stain Killer or #598 Low Odor Stain Killer.

SURFACE PREPARATION

The surface to be painted should be dry and free of any dirt, chalk, loose or peeling paint, grease, mildew, oil, rust or other foreign contaminants. Remove grease or oil with a detergent solution, rinse thoroughly, and allow the surface to completely dry. Repair/Caulk all cracks and fill all small holes or surface voids with putty or spackling compound and then sand to smooth finish followed by dusting. Glossy enamel surfaces must be sanded and then primed with either #599 Enamel Undercoater, #697 Bonding Primer or #699 Latex Enamel Undercoater. If you have any questions about proper surface preparation check your surface preparation guide or consult your Farrell-Calhoun representative.

COLOR

Available in 5 standard colors and can be tinted to any pastel or mid-tone color with universal colorants.

FINISH

Flat @ 60° 1.5 – 2.3

SOLIDS

48.6% by weight/30.6% by volume

**THEORETICAL
APPLICATION RATE**

491 square feet per gallon at 1.0 mil dry film thickness. Coverage figures do not include loss of material while mixing, porosity or irregularity of the surface to be painted, or application methods.

**RECOMMENDED
SPREAD RATE**

Apply at 300-400 square feet per gallon to achieve a WFT of 5.3 Mils and a DFT of 1.6 Mils.

VOC

42 grams per liter

DRY TIME

At 77°F and 50% relative humidity: Thirty minutes to dust, dirt and bug free, one hour to tack free, and four hours to recoat.

**APPLICATION
EQUIPMENT**

Conventional or airless spray, synthetic brush or roller cover.

THINNING

Thinning is not recommended.

CLEAN-UP

Warm, soapy water.

SHIPPING & STORAGE

PACKAGING

5 Gallon Pails and 1 Gallon Cans.

WEIGHT/GALLON

11.3 +/-0.1 Pounds

**STORAGE
TEMPERATURE**

Minimum 35°F. Maximum 90°F.

SHELF LIFE

12 months at recommended storage temperature when stored in tightly sealed containers.

The technical data contained in this data sheet is accurate to the best of our knowledge. No warranty is expressed or implied since the method of application and its intended use is beyond our control.